## WOODWORKING



### **Belting for Wide Belt Sanders**

Rainbow Rubber & Plastics, Inc. is a leading supplier of truly endless belting and rubber accessories for the North American market. Specializing in high wear applications, Rainbow supplies a range of products for the woodworking industry. Working closely with end users and original equipment manufacturers, our family of industry specific rubber components have been proven in durability and reliability. For over 50 years Rainbow has been the leading supplier of original equipment and replacement belting for wide belt sanding, brushing, and planing machines.

## Applications

Our woodworking belts are truly endless for the conveying and feeding on wide-belt sanding, brushing, or planing equipment. Rainbow belts use natural rubber compounds that ensure the board does not slip or pull, avoiding damaged product and helping to prevent operating hazards.

Wide-belt sanding equipment can be found in the production of:

- Hardwood floors
- Cabinetry
- Finishing
- Edgebanding



#### **Advantages:**

- Truly Endless: No seam or splice
- Rubber compounds designed specifically for the woodworking industry
- Fabric designed to eliminate edge curl
- Flexible around small pulleys

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# **TECHNICAL DATA**

| STANDARD TOP PROFILE   |    |    |        |    |    |                              |   |
|--|----|----|--------|----|----|------------------------------|---|
| Denomination   |    | Di | mensio | ns |    | % Land/void                  | Characteristics and applications <sup>2</sup>   |
|  | I  | L  | X      | i  | Р  |                              |   |
| SP 106   | 25 | 5  | 4      | 5  | 10 | 40/60<br>3360<br>ribs/m²     | Suitable for wide-belt sanding.<br>Excellent grip on materials and low strain strength.                               |
| SP 108   | 20 | 20 | 4      | 8  | 40 | 49/51<br>1275<br>cells/m²    | High resistance to deformation. High grip on material and excellent for machines using vacuum systems.                |
| SP 109   | 15 | 15 | 4      | 7  | 22 | 49/51<br>2220<br>cells/m²    | Alternative for SP 108, but with<br>a greater land percentage. Better<br>strain strength and calibrating<br>accuracy. |
| SP 110   | 10 | 10 | 4      | 5  | 15 | 49/51<br>5100<br>cells/m²    | Alternative for SP 107. Higher grip on material due to higher land surface.   |
| SP 111   | 12 | 12 | 3      | 7  | 24 | 60/40<br>2770<br>cells/m²    | Alternative for SP 108 and SP 109.<br>Higher calibrating precision and good<br>grip. Suitable for vacuum systems.     |
| SP 100   | -  | -  | -      | -  | -  | -                            | Ground, smooth surface. Used for<br>working on material less than<br>0.5 mm thickness. (Veneer Sanding)               |
| I = Width L = Length X = Height i = Gap p = Pitch (All Values in mm) |    |    |        |    |    | p = Pitch (All Values in mm) |   |

| STANDARD RUBBER COVERS |       |                    |   |  |  |  |  |  |
|------------------------|-------|--------------------|---|--|--|--|--|--|
| Denomination           | Color | Hardness °ShA (±5) | Recommended <sup>2</sup> applications and characteristics   |  |  |  |  |  |
| СВ                     | GREY  | 40, 50, 60, 70     | General purpose. Excellent impact strength and tear resistance.<br>Easily resurfaced. Excellent grip to prevent slippage. |  |  |  |  |  |
| CS                     | BLACK | 57                 | Anti-static rubber. Resists accumulation of dust and static charge from material being sanded.                            |  |  |  |  |  |

| SPECIAL RUBBER COVERS |             |                    |   |  |  |  |
|-----------------------|-------------|--------------------|---|--|--|--|
| Denomination          | Color       | Hardness °ShA (±5) | Recommended <sup>2</sup> applications and characteristics     |  |  |  |
| НВ                    | WHITE       | 65                 | HYPALON rubber: oil, chemical, wear and high heat resistance. |  |  |  |
| PA                    | GREY        | 40, 50, 60         | Super grip and tear resistance.                               |  |  |  |
| NC/NCB                | BLACK/WHITE | 65                 | NITRILE rubber: very good oil and abrasion resistance.        |  |  |  |

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